



Service Procedure Steps to Remove & Install Switch Box

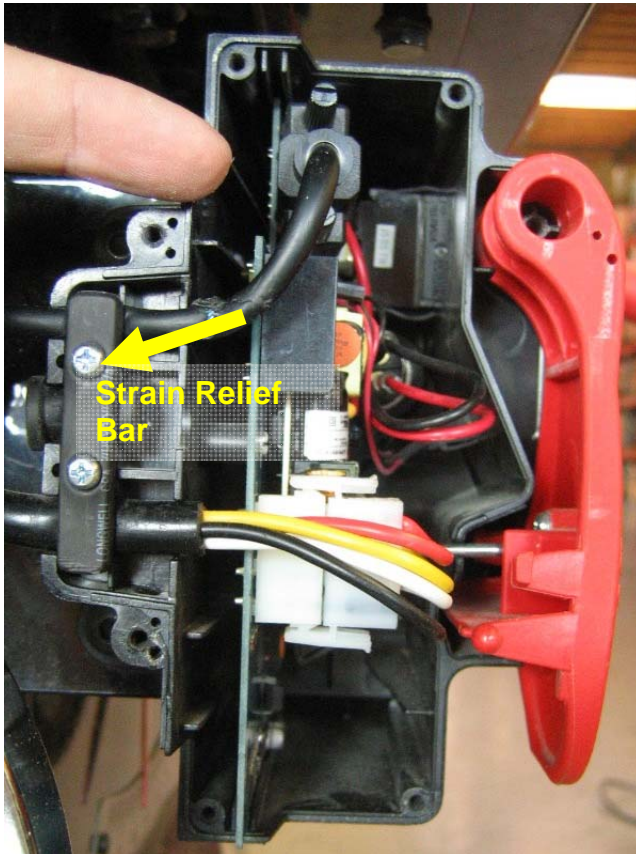
Tools & Supplies Required for This Procedure:

- #2 Phillips screwdriver
 - 5mm Allen wrench
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Procedure Steps:

(Before starting, please read instructions all the way through to ensure complete understanding)

1. Disconnect all electrical power to the saw.
2. Using the #2 Phillips screwdriver, remove the 7 screws from the left side of the switch box, and pull the left side cover off the switch box. Set it aside, taking care not to lose any screws.
3. Unplug the two cables from the switch box circuit board; loosen the strain relief bar to allow the cables to be removed from the switch box.



4. Using the 5mm Allen wrench, remove the four 5mm mounting screws and dismount the switch box from its mounting bracket.
5. Install the new switch box on the saw, reversing steps 1 – 4 above. Make sure when reinstalling the strain relief bar that you don't crush the power cable and cartridge cable.